

BHP BILLITON LTD

Form 6-K

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BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 30 JUNE 2002

BHP Billiton today released its production report for the quarter ended 30 June, 2002

- **Aluminium**

production for the year of 992,000 tonnes was in line with last year. Increased production from Mozal (Mozambique) for the year (up 37 per cent) reflecting full commissioning of that operation, was offset by lower production from the Brazilian smelters mainly due to a government enforced power rationing program in place for the first half of the financial year. Aluminium production in the June 2002 quarter was five per cent higher than both the June 2001 and March 2002 quarters.

- **Alumina**

production for the year of 3.9 million tonnes was 34 per cent higher than 2001, reflecting the additional 56 per cent interest in Worsley (Australia) acquired in January 2001 combined with higher production rates achieved through Worsley's capacity creep program. Worsley has achieved consistent operation at or above nameplate capacity of 3.1 million tonnes per annum. Alumina production in the June 2002 quarter was in line with both the June 2001 and March 2002 quarters.

- **Copper**

production for the year of 824,300 tonnes was five per cent higher than 2001. Production in the June 2002 quarter was 14 percent above the March 2002 quarter, mainly due to higher production at Escondida reflecting fiscal year end ore inventory clean out and better than anticipated mill performance. This is a short-term aberration in copper output and does not interfere with the commitment to temporarily reduce output at Escondida and Tintaya by 250,000 tonnes over a 14 month period ending in December 2002 due to the deterioration of global copper markets. Reductions at Escondida and Tintaya were offset by the commencement of commercial production at Antamina (Peru) in October 2001. Escondida copper production for calendar 2002 will be slightly less than that achieved in 2001, despite the scheduled start-up of the Phase IV expansion in September 2002.

- **Iron Ore**

production for the year of 67.9 million tonnes (BHP Billiton share) was three per cent higher than 2001. Record West Australian iron ore production of 72.6 million tonnes (100 per cent terms) was seven per cent higher than 2001 due to increased demand for all products and success with marketing Yandi Lump. Samarco (Brazil) iron ore production was 5.6 million tonnes, which was 25 per cent lower than 2001 mainly due to lower market demand for pellets. Total iron ore production in the June 2002 quarter was in line with the June 2001 quarter and four per cent above the March 2002 quarter.

- **Metallurgical Coal**

production for the year of 35.5 million tonnes was four per cent lower than 2001. The decrease reflects the impact of the sell-down of BHP Billiton's interest in the CQCA and Gregory joint ventures (Australia) to Mitsubishi. This was partly offset by additional production from the newly integrated Blackwater mine (Australia). Production in the June 2002 quarter was 13 per cent lower than the June 2001 quarter, again largely due to the sell-down in Queensland. Illawarra (Australia) production of 7.1 million tonnes for the year was eight per cent higher than 2001.

- **Boodarie Iron**

production re-commenced in one train on 18 July, with the remaining three trains to be brought progressively back on line during the September quarter. No production was recorded at Boodarie Iron in the June 2002 quarter.

- **Nickel**

production for the year of 68,900 tonnes was 13 percent higher than 2001, reflecting the continued ramp-up of Cerro Matoso Line 2 (Colombia), which commenced production on 1 January 2001. Production at Yabulu (Australia) was in line with 2001.

- **Energy Coal**

production for the year of 82.8 million tonnes was 11 per cent less than 2001. South African production was 55.7 million tonnes, a decrease of nine per cent reflecting the divestment of Matla and Glisa, the scaling down of Rietspruit and a modest reduction in export production in response to reduced market demand. US production was 13.3 million tonnes, a decrease of 11 per cent reflecting reduced production at San Juan Coal Company in response to reduced customer demand. South Africa production in the June 2002 quarter was one per cent higher than the March 2002 quarter due to higher domestic demand (Eskom). During the course of the June quarter, as previously announced, BHP Billiton also closed Rietspruit and Blinkpan.

- **Oil and Condensate**

production for the year of 78.5 million barrels was one per cent lower than 2001. Natural field decline at Griffin (Australia) and Bass Strait (Australia) was partially offset by the completion of repairs to Scindian-3 flowline, the Griffin-9 infill program and the success of the West Tuna infill. In addition, the start up of Typhoon (US) in July 2001 added 5.5 million barrels which partly offset lower production volumes as a result of the sale of the Buffalo (Australia) oil field. Oil and condensate production in the June 2002 quarter was seven per cent higher than the June 2001 quarter and in line with the March 2002 quarter.

- **Natural Gas**

production for the year of 283.5 billion cubic feet was eight per cent higher than 2001, mainly due to higher volumes from Liverpool Bay (UK) and the commencement of production at Zamzama (Pakistan) in March 2001 and Typhoon (US) in July 2001. Natural gas production was in line with the June 2001 quarter and seven per cent higher than the March 2002 quarter, mainly due to higher production at Bass Strait (Australia) due to seasonal factors.

- **Raw Steel**

production for the year of 5.3 million tonnes was two per cent less than 2001, reflecting production down-time associated with industrial action, planned maintenance and the reline of the New Zealand Steel melter. Raw Steel production in the June 2002 quarter was 13 per cent above the March 2002 quarter mainly due to industrial action, operational difficulties and the reline of New Zealand Steel melter occurring in the March quarter. Following the de-merger of BHP Steel from BHP Billiton in July 2002, future production reports will not include production information for raw steel.

- **Ekati™ Diamond**

production for the year of 3,650,000 carats was 155 per cent higher than 2001. The increase in production was mainly due to the acquisition of an additional 29 per cent interest in July 2001, higher grade on core production, and higher recoveries of lower quality diamonds. Ekati™ production in the June 2002 quarter was 140 per cent above the June 2001 quarter, reflecting the factors outlined above.

Further information can be found on our Internet site: <http://www.bhpbilliton.com>

Australia

United Kingdom

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BHP BILLITON PRODUCTION SUMMARY												
			QUARTER ENDED				YEAR ENDED			% CHANGE		
										JUNE Q02	JUNE Q02	FY02
			JUNE	MARCH	JUNE		JUNE	JUNE		vs	vs	vs
			2001	2001	2002		2002	2001		JUNE Q01	MAR Q02	FY01
ALUMINIUM												
	Alumina	('000 tonnes)	998	996	1,018		3,942	2,938		2%	2%	34%
	Aluminium	('000 tonnes)	250	250	263		992	984		5%	5%	1%
BASE METALS												
	Copper	('000 tonnes)	200.2	187.6	213.5		824.3	784.9		7%	14%	5%
	Lead	(tonnes)	55,681	64,064	64,768		236,066	206,194		16%	1%	14%
	Zinc	(tonnes)	30,846	47,174	38,942		162,520	121,749		26%	-17%	33%
	Gold	(ounces)	68,992	67,089	74,321		289,764	218,976		8%	11%	32%
	Silver	('000 ounces)	8,302	11,284	11,540		40,750	31,729		39%	2%	28%
	Molybdenum	(tonnes)	125	121	232		658	385		86%	92%	71%
CARBON STEEL MATERIALS												
	Iron ore		17,074	16,464	17,080		67,907	65,858		0%	4%	3%

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		('000 tonnes)										
	Metallurgical coal	('000 tonnes)	10,802	8,989	9,359		35,532	37,141		-13%	4%	-4%
	Manganese ores	('000 tonnes)	936	891	784		3,535	3,774		-16%	-12%	-6%
	Manganese alloys	('000 tonnes)	136	166	169		619	644		24%	2%	-4%
	Hot briquetted iron	('000 tonnes)	276	277	-		1,047	848		-100%	-100%	24%
	STAINLESS STEEL MATERIALS											
	Nickel	('000 tonnes)	16.8	17.8	17.7		68.9	60.8		5%	-1%	13%
	Chrome ores	('000 tonnes)	665	549	664		2,451	3,158		0%	21%	-22%
	Ferrochrome	('000 tonnes)	194	201	223		837	908		15%	11%	-8%
	ENERGY COAL	('000 tonnes)	23,134	19,236	20,571		82,835	92,807		-11%	7%	-11%
	PETROLEUM											
	Crude oil and condensate	('000 bbl)	18,378	19,644	19,732		78,519	79,109		7%	0%	-1%
	Natural gas	(bcf)	71.64	66.30	70.66		283.47	261.83		-1%	7%	8%
	LPG	('000 tonnes)	175.60	161.20	180.43		697.56	673.82		3%	12%	4%
	Ethane	('000 tonnes)	18.53	18.87	25.62		87.13	67.39		38%	36%	29%
	BHP STEEL											
	Raw steel	('000 tonnes)	1,328	1,251	1,411		5,306	5,432		6%	13%	-2%
	Marketable steel products	('000 tonnes)	1,469	1,396	1,439		5,381	5,507		-2%	3%	-2%
	EXPLOR'N, TECH & NEW BUS											
	Diamonds	('000 carats)	427	932	1,023		3,650	1,429		140%	10%	155%

BHP BILLITON ATTRIBUTABLE PRODUCTION									
			QUARTER ENDED						YEAR ENDED
		BHP Billiton	JUNE	SEPT	DEC	MARCH	JUNE		JUNE
		Interest	2001	2001	2001	2002	2002		2002
									2001
ALUMINIUM									
ALUMINA									
Production ('000 tonnes)									
	Worsley (a)	86%	674	662	671	677	686		2,696
	Suriname	45%	211	219	209	208	214		850
	Alumar	36%	113	83	85	111	117		396
	Total		998	964	965	996	1,018		3,942
ALUMINIUM									
Production ('000 tonnes)									
	Hillside	100%	123	125	117	127	132		502
	Bayside	100%	43	44	45	43	43		174
	Alumar	46.3%	43	35	32	39	46		152
	Valesul	45.5%	9	8	9	9	11		37
	Mozal (b)	47%	32	32	32	31	32		127
	Total		250	244	235	250	263		992
BASE METALS (c)									
COPPER									
Payable metal in concentrate ('000 tonnes)									
	Escondida (d)	57.5%	89.1	89.3	80.1	75.3	94.4		339.1
	Tintaya (d)	100%	20.1	20.9	22.9	0.8	0.2		44.9
	Antamina (f)	33.8%	-	-	26.2	25.1	30.5		81.9
	Alumbrera (e)	25%	11.9	11.6	11.9	12.3	12.8		48.5
	Highland Valley (e)	33.6%	14.1	16.1	15.6	14.2	16.1		62.1
	Selbaie	100%	3.0	2.5	2.6	2.5	2.6		10.2
	Total		138.1	140.4	159.3	130.3	156.6		586.6
Cathode ('000 tonnes)									

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	Escondida	57.5%	22.0	21.9	21.9	21.2	21.5	86.5	83.4
	Cerro Colorado (e)	100%	33.8	34.3	33.8	31.3	31.3	130.8	96.7
	Tintaya (d)	100%	-	-	-	-	1.3	1.3	-
	San Manuel	100%	2.3	2.3	2.2	1.8	-	6.3	10.3
	Pinto Valley	100%	3.8	3.4	3.4	3.1	2.8	12.8	16.4
	Total		62.0	62.0	61.4	57.4	56.9	237.7	206.9
LEAD									
Payable metal in concentrate (tonnes)									
	Cannington	100%	54,271	52,879	51,914	63,172	63,799	231,764	200,328
	Pering	100%	1,410	1,153	1,288	892	969	4,302	5,866
	Total		55,681	54,032	53,202	64,064	64,768	236,066	206,194
ZINC									
Payable metal in concentrate (tonnes)									
	Cannington	100%	17,176	14,058	17,285	15,002	12,511	58,856	64,194
	Antamina (f)	33.8%	-	-	16,010	18,825	13,518	48,353	-
	Selbaie	100%	8,275	9,684	7,896	8,495	8,121	34,196	36,646
	Pering	100%	5,396	5,888	5,583	4,851	4,793	21,115	20,909
	Total		30,846	29,630	46,774	47,174	38,942	162,520	121,749
	Refer footnotes on page 5.								
BASE METALS (continued)									
GOLD									
Payable metal in concentrate (ounces)									
	Escondida (d)	57.5%	10,302	10,641	12,166	11,837	17,694	52,338	49,597
	Tintaya (d)	100%	7,693	10,249	11,500	503	-	22,252	24,424
	Alumbrera (e)	25%	42,287	42,584	49,780	49,064	51,511	192,939	106,313
	Selbaie	100%	8,711	6,519	4,914	5,685	5,117	22,235	38,643
	Total		68,992	69,994	78,360	67,089	74,321	289,764	218,976
SILVER									

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Payable metal in concentrate ('000 ounces)									
	Cannington	100%	7,806	7,804	7,915	9,980	10,265	35,964	29,488
	Antamina (f)	33.8%	-	-	690	565	512	1,767	-
	Alumbrera (e)	25.0%	57	42	71	68	56	237	145
	Highland Valley (e)	33.6%	170	190	167	168	183	709	545
	Selbaie	100%	268	384	662	504	524	2,073	1,550
	Total		8,302	8,421	9,505	11,284	11,540	40,750	31,729
MOLYBDENUM									
Payable metal in concentrate (tonnes)									
	Highland Valley (e)	33.6%	125	152	153	121	232	658	385
CARBON STEEL MATERIALS									
IRON ORE									
Production ('000 tonnes)									
	Mt Newman Joint Venture	85%	5,239	5,973	6,423	5,565	5,413	23,374	20,950
	Goldsworthy Joint Venture	85%	1,788	1,656	1,667	1,434	1,690	6,447	6,601
	Yandi Joint Venture	85%	6,882	7,046	6,933	6,614	6,663	27,256	26,156
	Jimblebar	100%	1,272	1,182	1,332	1,211	1,476	5,201	4,643
	Samarco	50%	1,893	1,223	928	1,640	1,838	5,629	7,508
	Total		17,074	17,080	17,283	16,464	17,080	67,907	65,858
METALLURGICAL COAL (h)									
Production ('000 tonnes)									
	CQCA Joint Venture (i)	50%	4,064	4,002	3,908	5,156	5,001	18,067	15,338
	South Blackwater (j)	50%	-	670	524	-	-	1,194	-
	Gregory Joint Venture (i)	50%	960	486	408	861	685	2,440	3,626

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	BHP Mitsui Coal (k)	80%	1,802	1,823	1,467	1,707	1,746	6,743	6,419
	QCT Resources (l)	50%	2,087	-	-	-	-	-	5,184
	Illawarra	100%	1,889	2,055	1,841	1,265	1,927	7,088	6,574
	Total		10,802	9,035	8,149	8,989	9,359	35,532	37,141
MANGANESE ORES									
Saleable production ('000 tonnes)									
	South Africa (m)	60%	490	467	501	424	475	1,867	2,162
	Australia (m)	60%	446	505	387	467	309	1,668	1,612
	Total		936	973	888	891	784	3,535	3,774
	Refer footnotes on page 5.								
CARBON STEEL MATERIALS (cont'd)									
MANGANESE ALLOYS									
Saleable production ('000 tonnes)									
	South Africa (m)	60%	85	69	101	115	121	406	398
	Australia (m)	60%	51	50	63	51	48	212	246
	Total		136	119	165	166	169	619	644
HOT BRIQUETTED IRON									
Production ('000 tonnes)									
	Boodarie™ Iron (n)	100%	276	386	384	277	-	1,047	848
STAINLESS STEEL MATERIALS									
NICKEL									
Production ('000 tonnes)									
	CMSA	99.8%	9.1	9.6	10.4	10.5	9.9	40.4	31.8
	Yabulu	100%	7.7	6.3	7.1	7.3	7.8	28.5	29.0
	Total		16.8	15.9	17.5	17.8	17.7	68.9	60.8
CHROME ORES									

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Saleable production ('000 tonnes)									
	South Africa (m)	60%	665	629	609	549	664	2,451	3,158
FERROCHROME									
Saleable production ('000 tonnes)									
	South Africa (m)	60%	194	207	206	201	223	837	908
ENERGY COAL									
Production ('000 tonnes)									
	South Africa	100%	14,571	14,538	13,724	13,633	13,815	55,710	61,322
	USA	100%	3,890	3,106	3,170	3,266	3,703	13,245	14,925
	Australia	100%	1,329	1,173	863	1,129	1,390	4,555	5,303
	Indonesia (o)	80%	2,291	2,450	1,778	186	208	4,622	8,426
	Colombia (p)	33%	1,053	1,138	1,088	1,022	1,455	4,703	2,831
	Total		23,134	22,405	20,623	19,236	20,571	82,835	92,807
PETROLEUM									
Production									
	Crude oil & condensate	(000 bbl)	18,378	19,505	19,638	19,644	19,732	78,519	79,109
	Natural gas	(bcf)	71.64	71.05	75.47	66.30	70.66	283.47	261.83
	LPG	('000 tonnes)	175.60	182.92	173.01	161.20	180.43	697.56	673.82
	Ethane	('000 tonnes)	18.53	24.05	18.59	18.87	25.62	87.13	67.39
BHP STEEL									
Production ('000 tonnes)									
	Raw steel	100%	1,328	1,382	1,262	1,251	1,411	5,306	5,432
	Marketable steel products	100%	1,469	1,377	1,169	1,396	1,439	5,381	5,507
	Refer footnotes on page 5.								
EXPLORATION, TECH & NEW BUSINESS									

DIAMONDS									
Production ('000 carats)									
	Ekati™ (q)	80%	427	767	928	932	1,023	3,650	1,429
(a) Interest in Worsley increased from 30% to 86% effective January 2001.									
(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.									
(c) Metal production is reported on the basis of payable metal.									
(d) Sulphide production at Escondida and Tintaya was temporarily reduced in November 2001 and January 2002 respectively due to									
weak market conditions. Commercial production of copper cathode commenced at Tintaya in June 2002.									
(e) Included from 1 October 2000, the effective date of the acquisition of Rio Algom.									
(f) Antamina commenced commercial production in October 2001.									
(g) San Manuel SXEW operations closed in March 2002.									
(h) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.									
(i) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).									
(j) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and									
Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is reported in CQCA Joint Venture.									
(k) Shown on 100% basis before 20% outside equity interest.									
(l) Production reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is equally owned by									
BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000. In June 2001,									
Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.									
(m) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.									
(n) On 26 March BHP Billiton announced that it had declared "force majeure" on sales contracts and some supply contracts at the									
Boodarie Iron plant. The declaration followed suspension of work at the plant following a tube failure in a gas re-heating									
furnace. The plant									

is progressively being brought back on-line commencing in July.

(o) Production shown on 86.5% basis after allowing for Indonesian state owned corporation's 13.5% share of production.

BHP Billiton sold its interest in the Senakin and Satui mines effective 30 November 2001.

(p) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000

and November 2000 respectively. BHP Billiton increased its interest in CZN to 33.3% effective February 2002.

(q) Interest in Ekati™ increased from 51% to 80% effective July 2001.

QUARTER ENDED

YEAR ENDED

JUNE

SEPT

DEC

MARCH

JUNE

JUNE

JUNE

2001

2001

2001

2002

2002

2002

2001

BHP Billiton attributable production and sales unless otherwise stated.

('000 tonnes)

ALUMINA

Production

Worsley, Australia (a)

674

662

671

677

686

2,696

1,632

Paranam, Suriname

211

219

209

208

214

850

852

Alumar, Brazil

113

83

85

111

117

396

454

Total

998

12

	964
	965
	996
	1,018
	3,942
	2,938
Sales	
Worsley, Australia (a)	
	725
	692
	638
	656
	689
	2,676
	1,503
Paranam, Suriname	
	186
	224
	221
	205
	197
	847
	818
Alumar, Brazil	
	116
	79
	13

	88
	101
	106
	374
	462
Total	
	1,027
	995
	947
	962
	993
	3,897
	2,783
(a) Interest in Worsley increased from 30% to 86% effective January 2001.	
ALUMINIUM	
Production	
Hillside, South Africa	
	123
	125
	117
	127
	132
	502
	498
Bayside, South Africa	
	43
	14

	44
	45
	43
	43
	174
	178
Alumar, Brazil	
	43
	35
	32
	39
	46
	152
	172
Valesul, Brazil	
	9
	8
	9
	9
	11
	37
	43
Mozal, Mozambique (b)	
	32
	32
	32
	15

	31
	32
	127
	93
Total	
	250
	244
	235
	250
	263
	992
	984
Sales	
Hillside, South Africa	
	124
	123
	117
	128
	131
	499
	498
Bayside, South Africa	
	50
	43
	43
	42
	16

	53
	181
	179
Alumar, Brazil	
	45
	34
	33
	38
	45
	150
	171
Valesul, Brazil	
	12
	8
	8
	10
	11
	36
	41
Mozal, Mozambique (b)	
	33
	32
	32
	31
	34
	129
	17

90

Total

264

240

233

249

274

995

979

(b) Mozal produced its first metal in June 2000 and achieved full commissioning of its 253,000 tpa capacity in December 2000.

PRODUCTION AND SHIPMENT REPORT										
			QUARTER ENDED						YEAR ENDED	
			JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2001	2001	2001	2002	2002		2002	2001
BASE METALS										
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.										
<u>Escondida, Chile (a)</u>										
	Material mined (100%)	('000 tonnes)	77,115	85,344	84,821	80,401	77,244		327,809	304,800
	Sulphide ore milled (100%)	('000 tonnes)	10,650	11,205	10,060	10,452	11,311		43,028	45,671
	Average copper grade	(%)	1.82%	1.75%	1.72%	1.53%	1.74%		1.69%	1.89%
	Production ex Mill (100%)	('000 tonnes)	159.5	162.0	144.4	134.9	170.3		611.5	725.8
	Production									
	Payable copper	('000 tonnes)	89.1	89.3	80.1	75.3	94.4		339.1	402.7
	Payable gold concentrate	(fine ounces)	10,302	10,641	12,166	11,837	17,694		52,338	49,597

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	Copper cathode (SXEW)	('000 tonnes)	22.0	21.9	21.9	21.2	21.5		86.5	83.4
	Sales									
	Payable copper	('000 tonnes)	88.3	83.8	87.0	77.0	85.3		333.0	400.4
	Payable gold concentrate	(fine ounces)	9,780	8,729	12,386	10,806	17,004		48,925	49,024
	Copper cathode (SXEW)	('000 tonnes)	23.1	22.9	18.0	24.6	22.7		88.1	86.8
	(a) Sulphide production at Escondida was temporarily reduced in November 2001 due to weak market conditions.									
	<u>Tintaya, Peru (a) (b)</u>									
	Material mined	('000 tonnes)	16,447	17,600	14,115	396	-		32,111	64,130
	Ore milled	('000 tonnes)	1,508	1,640	1,569	71	-		3,280	6,301
	Average copper grade	(%)	1.56%	1.58%	1.72%	1.64%	0.00%		1.65%	1.54%
	Production									
	Payable copper	('000 tonnes)	20.1	20.9	22.9	0.8	0.2		44.9	84.9
	Payable gold concentrate	(fine ounces)	7,693	10,249	11,500	503	-		22,252	24,424
	Copper cathode (SXEW)	('000 tonnes)					1.3		1.3	
	Sales									
	Payable copper	('000 tonnes)	32.0	19.2	17.8	8.8	0.0		45.9	86.3
	Payable gold concentrate	(fine ounces)	10,350	9,745	9,546	5,452	212		24,955	26,418
	Copper cathode (SXEW)	('000 tonnes)					1.9		1.9	
	(a) Sulphide production at Tintaya was temporarily reduced in January 2002 due to weak market conditions.									
	(b) Commercial production of copper cathode commenced in June 2002.									
	<u>Cerro Colorado, Chile (a)</u>									

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	Material mined	('000 tonnes)	14,177	13,595	16,677	15,348	18,628		64,248	42,476
	Ore milled	('000 tonnes)	3,546	3,516	3,864	3,698	3,581		14,659	10,289
	Average copper grade	(%)	1.09%	1.06%	1.13%	1.03%	1.00%		1.06%	1.09%
	Production									
	Copper cathode	('000 tonnes)	33.8	34.3	33.8	31.3	31.3		130.8	96.7
	Sales									
	Copper cathode	('000 tonnes)	33.6	33.8	31.7	33.9	34.5		133.9	96.7
(a) Cerro Colorado (BHP Billiton 100%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.										
<u>Antamina, Peru (a)</u>										
	Material mined (100%)	('000 tonnes)			19,970	20,548	28,990		69,508	
	Ore milled (100%)	('000 tonnes)			6,318	6,309	7,250		19,877	
	Average head grades									
	- Copper	(%)			1.42%	1.31%	1.43%		1.39%	
	- Zinc	(%)			1.35%	1.44%	0.93%		1.23%	
	Production									
	Payable copper	('000 tonnes)			26.2	25.1	30.5		81.9	
	Payable zinc	(tonnes)			16,010	18,825	13,518		48,353	
	Payable silver	('000 ounces)			690	565	512		1,767	
	Sales									
	Payable copper	('000 tonnes)			28.7	28.8	28.6		86.2	
	Payable zinc	(tonnes)			9,283	23,028	15,009		47,320	
	Payable silver	('000 ounces)			748	595	489		1,832	

	(a) BHP Billiton acquired its 33.8% interest in Antamina in October 2000 as part of the acquisition of Rio Algom. Commercial									
	production commenced on 1 October 2001.									
<u>Alumbrera, Argentina</u>										
<u>(a)</u>										
	Material mined (100%)	('000 tonnes)	27,182	29,545	28,635	25,430	26,524		110,134	80,834
	Ore milled (100%)	('000 tonnes)	7,445	7,516	7,142	7,146	7,575		29,379	21,583
	Average head grades									
	- Copper	(%)	0.74%	0.70%	0.74%	0.76%	0.73%		0.73%	0.70%
	- Gold	(g/t)	1.0	1.0	1.1	1.1	1.0		1.0	0.9
	Production									
	Payable copper	('000 tonnes)	11.9	11.6	11.9	12.3	12.8		48.5	32.6
	Payable gold	(fine ounces)	40,004	40,370	46,987	45,421	46,537		179,315	100,743
	Payable gold - dore	(fine ounces)	2,283	2,214	2,793	3,644	4,973		13,624	5,569
	Payable silver	('000 ounces)	57	42	71	68	56		237	145
	Sales									
	Payable copper	('000 tonnes)	14.2	9.8	13.1	12.7	11.6		47.2	32.1
	Payable gold	(fine ounces)	45,999	34,461	48,223	47,261	36,874		166,819	100,453
	Payable gold - dore	(fine ounces)	2,138	2,009	1,829	3,710	4,466		12,014	5,978
	Payable silver	('000 ounces)	57	42	71	67	56		236	144
	(a) Alumbrera (BHP Billiton 25%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.									
<u>Highland Valley, Canada (a)</u>										
	Material mined (100%)	('000 tonnes)	18,988	19,910	20,883	18,322	18,522		77,637	59,295
			11,355	12,841	12,912	11,778	12,224		49,755	36,294

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	Ore milled (100%)	('000 tonnes)								
	Average copper grade	(%)	0.43%	0.43%	0.42%	0.42%	0.43%		0.42%	0.43%
	Production									
	Payable copper	('000 tonnes)	14.1	16.1	15.6	14.2	16.1		62.1	44.9
	Payable molybdenum	('000 tonnes)	0.12	0.15	0.15	0.12	0.23		0.66	0.38
	Payable silver	('000 ounces)	170	190	167	168	183		709	545
	Sales									
	Payable copper	('000 tonnes)	13.6	17.5	18.8	11.6	14.9		62.7	42.2
	Payable molybdenum	('000 tonnes)	0.14	0.14	0.14	0.17	0.22		0.67	0.52
	Payable silver	('000 ounces)	163	204	219	133	173		729	505
(a) Highland Valley (BHP Billiton 33.6%) included from 1 October 2000, the effective date of the acquisition of Rio Algom.										
<u>Cannington, Australia</u>										
	Material mined	('000 tonnes)	507	543	555	569	574		2,240	1,861
	Ore milled	('000 tonnes)	490	496	538	567	575		2,176	1,781
	Average head grades									
	- Silver	(g/t)	577	598	567	619	675		616	599
	- Lead	(%)	13.2%	13.2%	12.1%	12.7%	13.6%		12.9%	13.3%
	- Zinc	(%)	5.5%	4.8%	5.3%	4.6%	3.9%		4.6%	5.4%
	Production									
	Payable silver	('000 ounces)	7,806	7,804	7,915	9,980	10,265		35,964	29,488
	Payable lead	(tonnes)	54,271	52,879	51,914	63,172	63,799		231,764	200,328
	Payable zinc	(tonnes)	17,176	14,058	17,285	15,002	12,511		58,856	64,194
	Sales									

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	Payable silver	('000 ounces)	8,681	7,231	8,045	9,383	10,788		35,448	30,359
	Payable lead	(tonnes)	61,243	49,423	52,577	59,712	67,650		229,362	206,306
	Payable zinc	(tonnes)	17,496	13,220	17,850	19,105	14,761		64,935	63,026
<u>Selbaie, Canada</u>										
	Ore milled	('000 tonnes)	896	1,006	1,029	1,012	1,016		4,063	4,009
	Average head grades									
	- Zinc	(%)	1.42%	1.51%	1.29%	1.32%	1.26%		1.34%	1.53%
	- Copper	(%)	0.42%	0.34%	0.34%	0.33%	0.34%		0.34%	0.44%
	- Gold	(g/t)	0.45	0.34	0.24	0.26	0.25		0.27	0.48
	- Silver	(g/t)	18.14	25.00	37.23	29.10	28.99		30.12	25.17
	Production									
	Payable zinc	(tonnes)	8,275	9,684	7,896	8,495	8,121		34,196	36,646
	Payable copper	(tonnes)	2,967	2,477	2,616	2,452	2,642		10,186	12,815
	Payable gold concentrate	(ounces)	8,711	6,519	4,914	5,685	5,117		22,235	38,643
	Payable silver	('000 ounces)	268	384	662	504	524		2,073	1,550
	Sales									
	Payable zinc	(tonnes)	8,406	9,959	7,932	8,400	7,877		34,167	36,685
	Payable copper	(tonnes)	3,040	3,196	2,615	2,605	2,459		10,876	12,666
	Payable gold concentrate	(ounces)	8,207	8,112	8,002	5,048	5,142		26,304	36,444
	Payable silver	('000 ounces)	405	284	321	605	573		1,783	1,879
<u>Pering, South Africa</u>										
	Ore milled	('000 tonnes)	345	339	342	330	338		1,349	1,343
	Average head grades									
	- Zinc	(%)	2.09%	2.02%	1.90%	1.73%	1.85%		1.89%	2.09%
	- Lead	(%)	0.60%	0.49%	0.54%	0.42%	0.52%		0.50%	0.63%
	Production									
	Payable zinc	(tonnes)	5,396	5,888	5,583	4,851	4,793		21,115	20,909

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	Payable lead	(tonnes)	1,410	1,153	1,288	892	969		4,302	5,866
	Sales									
	Payable zinc	(tonnes)	5,063	4,932	4,859	4,745	3,667		18,203	20,149
	Payable lead	(tonnes)	1,493	1,366	1,217	1,298	729		4,610	6,028
<u>San Manuel, USA (a)</u>										
	Production									
	Copper cathode (SXEW)	('000 tonnes)	2.3	2.3	2.2	1.8	-		6.3	10.3
	(a) San Manuel SXEW operations closed in March 2002.									
<u>Pinto Valley, USA</u>										
	Production									
	Copper cathode (SXEW)	('000 tonnes)	3.8	3.4	3.4	3.1	2.8		12.8	16.4

PRODUCTION AND SHIPMENT REPORT										
			QUARTER ENDED						YEAR ENDED	
			JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2001	2001	2001	2002	2002		2002	2001
CARBON STEEL MATERIALS										
BHP Billiton attributable production and sales unless otherwise stated.										
('000 tonnes)										
IRON ORE (a)										
<u>Pilbara, Australia</u>										
	Production									
	Mt Newman Joint Venture		5,239	5,973	6,423	5,565	5,413		23,374	20,950
	Goldsworthy Joint Venture		1,788	1,656	1,667	1,434	1,690		6,447	6,601
	Yandi Joint Venture		6,882	7,046	6,933	6,614	6,663		27,256	26,156
	Jimblebar		1,272	1,182	1,332	1,211	1,476		5,201	4,643
	Total (BHP Billiton share)		15,181	15,858	16,355	14,824	15,242		62,279	58,350

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	Total production (100%)		17,636	18,448	19,006	17,
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194

17,

984

72,351

67,828

Shipments

Lump

3,823

3,729

3,483

3,316

4,151

14,679

15,443

Fines

11,545

12,334

12,025

11,083

10,517

45,959

45,156

Total (BHP Billiton share)

15,368

	16,063
	15,508
	14,399
	14,668
	60,638
	60,599
Total shipments (100%)	
	18,080
	18,897
	18,245
	16,940
	17,256
	71,338
	71,290
(a) Iron ore production and shipments are reported on a wet tonnes basis.	
<u>Samarco, Brazil</u>	
Production	
	1,893
	1,223
	928
	1,640
	1,838
	5,629
	7,508
Shipments	
	1,460
	26

	1,156
	1,440
	1,705
	1,768
	6,069
	6,979
METALLURGICAL COAL (a)	
<u>Queensland, Australia</u>	
Production	
<u>CQCA Joint Venture (b)</u>	
Blackwater	
	1,130
	977
	1,305
	1,892
	1,669
	5,843
	4,328
Goonyella	
	1,122
	986
	850
	1,036
	904
	3,776
	3,978
	27

Peak Downs

779

885

730

1,028

1,185

3,828

3,129

Saraji

530

627

528

676

716

2,547

2,075

Norwich Park

503

527

495

524

527

2,073

1,828

CQCA total

4,064

28

4,002
3,908
5,156
5,001
18,067
15,338

South Blackwater (c)

-
670
524
-
-
1,194

-

Gregory Joint Venture (b)

960
486
408
861
685
2,440
3,626

BHP Mitsui Coal (d)

Riverside

966
917
29

	649
	907
	928
	3,402
	3,272
South Walker Creek	
	836
	906
	817
	800
	818
	3,341
	3,147
BHP Mitsui Coal total	
	1,802
	1,823
	1,467
	1,707
	1,746
	6,743
	6,419
<u>Queensland total</u>	
	6,826
	6,980
	6,307
	7,724
	30

	7,432
	28,444
	25,383
Shipments	
Coking coal	
	4,813
	4,804
	4,011
	4,799
	5,252
	18,866
	18,437
Weak coking coal	
	1,245
	1,592
	1,674
	1,604
	1,124
	5,995
	4,914
Thermal coal	
	624
	631
	704
	764
	734
	31

	2,833
	2,388
Total	
	6,682
	7,027
	6,390
	7,167
	7,110
	27,694
	25,739

(a) Coal production is reported on the basis of saleable product. Production figures include some thermal coal.

(b) BHP Billiton interest is 50% from 28 June 2001 (previously CQCA joint venture 52.1% and Gregory joint venture 64.14%).

(c) BHP Billiton acquired its share of South Blackwater in July 2001. South Blackwater is equally owned by BHP Billiton and

Mitsubishi Development Pty Ltd. Effective January 2002, South Blackwater production is included in Blackwater.

(d) BHP Mitsui Coal production shown on 100% basis before 20% outside equity interest.

QCT Resources, Australia (a)

Production

CQCA

1,263

-

-

-

-

-

3,088

32

Gregory Joint Venture

242

-

-

-

-

-

628

South Blackwater

582

-

-

-

-

-

1,468

Total

2,087

-

-

-

-

-

5,184

Shipments

Coking coal

	1,476
	-
	-
	-
	-
	-
	3,985
Weak coking coal	
	231
	-
	-
	-
	-
	-
	604
Thermal coal	
	268
	-
	-
	-
	-
	-
	722
Total	
	1,975
	-
	34

-
-
-
-

5,311

(a) Production and shipments reported represents BHP Billiton's 50% equity interest in MetCoal Holdings. MetCoal Holdings is

equally owned by BHP Billiton and Mitsubishi Development Pty Ltd and acquired QCT Resources Limited (QCT) in November 2000.

In June 2001, Mitsubishi acquired the balance of the shares in QCT from BHP Billiton.

Illawarra, Australia

Production

1,889

2,055

1,841

1,265

1,927

7,088

6,574

Shipments

Coking coal

1,686

1,457

1,655

1,555

1,543

6,210

35

	5,934
Thermal coal	
	246
	136
	94
	49
	268
	547
	606
Total	
	1,932
	1,593
	1,749
	1,604
	1,811
	6,757
	6,540
MANGANESE ORES	
<u>South Africa</u>	
Saleable production (a)	
	490
	467
	501
	424
	475
	1,867
	36

2,162

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

Australia

Saleable production (a)

446

505

387

467

309

1,668

1,612

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

MANGANESE ALLOYS

South Africa

Saleable production (a)

85

69

101

115

121

406

398

(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.

Australia

Saleable production (a)

51

37

	50
	63
	51
	48
	212
	246
(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.	
HOT BRIQUETTED IRON	
<u>Boodarie™ Iron, Australia (a)</u>	
Production	
	276
	386
	384
	277
	-
	1,047
	848
Shipments	
	342
	358
	302
	391
	93
	1,144
	741
(a) Refer footnote (n) on page 5.	
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PRODUCTION AND SHIPMENT REPORT										
			QUARTER ENDED						YEAR ENDED	
			JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2001	2001	2001	2002	2002		2002	2001
STAINLESS STEEL MATERIALS										
BHP Billiton attributable production and sales unless otherwise stated.										
('000 tonnes)										
NICKEL										
<u>CMSA, Colombia</u>										
	Production		9.1	9.6	10.4	10.5	9.9		40.4	31.8
	Sales		10.2	9.1	10.4	10.5	11.6		41.6	30.9
<u>Yabulu, Australia</u>										
	Production									
	Nickel		7.7	6.3	7.1	7.3	7.8		28.5	29.0
	Cobalt		0.5	0.4	0.4	0.5	0.4		1.7	1.8
	Sales									
	Nickel		8.2	7.7	6.9	7.3	7.1		29.0	27.3
	Cobalt		0.4	0.4	0.5	0.5	0.5		1.9	1.6
CHROME ORES										
<u>South Africa</u>										
	Saleable production (a)		665	629	609	549	664		2,451	3,158
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									
FERROCHROME										
<u>South Africa</u>										
	Saleable production (a)		194	207	206	201	223		837	908
	(a) Shown on 100% basis, BHP Billiton interest in saleable production is 60%.									

PRODUCTION AND SHIPMENT REPORT										
			QUARTER ENDED						YEAR ENDED	
			JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2001	2001	2001	2002	2002		2002	2001
ENERGY COAL										
BHP Billiton attributable production and sales unless otherwise stated.										
('000 tonnes)										
<u>Ingwe, South Africa</u>										
	Production		14,571	14,538	13,724	13,633	13,815		55,710	61,322
	Sales									
	Export		6,557	6,289	6,083	5,605	5,744		23,721	25,779
	Local utility		6,821	7,477	6,780	6,979	7,767		29,003	31,149
	Inland		1,110	1,092	1,111	835	742		3,780	5,007
	Total		14,488	14,858	13,974	13,418	14,253		56,503	61,935
<u>New Mexico, USA</u>										
	Production									
	Navajo Coal		2,170	1,694	1,682	1,801	2,030		7,207	7,671
	San Juan Coal		1,720	1,412	1,488	1,465	1,673		6,038	7,254
	Total		3,890	3,106	3,170	3,266	3,703		13,245	14,925
	Sales - local utility		3,434	3,407	3,489	2,882	3,469		13,247	14,350
<u>Hunter Valley, Australia</u>										
	Production		1,329	1,173	863	1,129	1,390		4,555	5,303
	Sales									
	Export		1,201	604	571	904	1,056		3,135	4,025
	Inland		399	398	378	342	337		1,455	1,422
	Total		1,600	1,002	949	1,246	1,393		4,590	5,447
<u>Kalimantan, Indonesia</u>										
	Production (a)									

	Senakin (b)		1,099	1,161	801	-	-		1,962	3,978
	Satui (b)		981	1,068	777	-	-		1,845	3,596
	Petangis		211	221	201	186	208		815	852
	Total		2,291	2,450	1,778	186	208		4,622	8,426
	Sales - export		2,308	2,312	1,684	242	243		4,481	8,374
	(a) Reported on 86.5% basis after allowing for the Indonesian state-owned corporation's 13.5% share of all production.									
	(b) BHP Billiton sold its interest in Senakin and Satui effective 30 November 2001.									
	<u>CDC & CZN, Colombia</u>									
	<u>(a)</u>									
	Production		1,053	1,138	1,088	1,022	1,455		4,703	2,831
	Sales - export		959	1,098	688	971	1,144		3,901	2,737
	(a) Carbonnes del Cerrejon (BHP Billiton 33.3%) and Cerrejon Zona Norte (BHP Billiton 16.7%) were acquired in September 2000									
	and November 2000 respectively. BHP Billiton increased its interest in CZN to 33.3% effective February 2002.									
	PRODUCTION AND SHIPMENT REPORT									
			QUARTER ENDED						YEAR ENDED	
			JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2001	2001	2001	2002	2002		2002	2001
	PETROLEUM									
	BHP Billiton attributable production unless otherwise stated.									
				Figures in italics indicate adjustments made since the figure was previously reported.						
	CRUDE OIL & CONDENSATE ('000 barrels)									
	Bass Strait		6,946	7,400	7,197	6,593	6,786		27,976	28,839
	North West Shelf - condensate		1,239	1,331	1,310	1,525	1,466		5,633	4,848
	North West Shelf - Wanaea/Cossack		1,757	1,652	1,919	1,851	1,892		7,314	7,144
	Laminaria		3,076	3,001	2,569	1,958	2,200		9,728	14,853
	Buffalo (a)		-	-	-	-	-		-	1,520
	Griffin		1,194	1,037	863	1,971	1,587		5,458	7,140

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	Pakistan (b)		14	17	19	20	18		74	17
	Typhoon (c)		-	835	1,443	1,507	1,754		5,539	-
	Americas		958	918	810	917	861		3,506	3,669
	Liverpool Bay		2,516	2,830	2,868	2,770	2,574		11,042	8,679
	Bruce/Keith (d)		678	483	640	532	594		2,248	2,400
	Total		18,378	19,505	19,638	19,644	19,732		78,519	79,109
NATURAL GAS (billion cubic feet)										
	Bass Strait		26.75	29.76	23.14	17.18	26.77		96.86	96.40
	North West Shelf - Domestic		3.81	3.68	3.73	3.45	2.86		13.73	13.51
	North West Shelf - LNG		13.47	15.76	15.56	15.22	13.01		59.55	56.73
	Griffin		0.84	1.45	1.25	0.92	0.34		3.97	3.14
	Pakistan (b)		2.03	2.66	2.83	2.94	3.02		11.45	2.43
	Typhoon (c)		-	0.67	1.48	2.01	1.93		6.09	-
	Americas		5.52	5.41	4.69	4.40	4.63		19.13	21.30
	Bruce		7.59	3.28	10.65	8.44	7.92		30.29	32.41
	Keith (d)		0.25	0.19	0.27	0.11	0.16		0.72	0.60
	Liverpool Bay		11.38	8.19	11.87	11.63	10.01		41.69	35.31
	Total		71.64	71.05	75.47	66.30	70.66		283.47	261.83
LPG ('000 tonnes)										
	Bass Strait		117.66	128.73	107.80	108.47	126.70		471.70	454.51
	North West Shelf		31.65	36.32	35.53	33.33	35.08		140.26	124.26
	Griffin		-	-	-	-	-		-	3.58
	Bruce		24.85	16.51	28.50	18.73	17.49		81.23	86.15
	Keith (d)		1.44	1.36	1.18	0.67	1.17		4.38	5.32
	Total		175.60	182.92	173.01	161.20	180.43		697.56	673.82
ETHANE ('000 tonnes)			18.53	24.05	18.59	18.87	25.62		87.13	67.39
(a) Buffalo sold effective September 2000.										
(b) Zamzama extended well test commenced in March 2001.										
(c) Typhoon commenced production in July 2001.										
(d) Keith commenced production in November 2000.										

PRODUCTION AND SHIPMENT REPORT										
			QUARTER ENDED						YEAR ENDED	
			JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2001	2001	2001	2002	2002		2002	2001
BHP STEEL										
BHP Billiton attributable production unless otherwise stated.										
('000 tonnes)										
PRODUCTION										
<u>Iron Sands</u>										
	NZS, New Zealand		478	397	464	395	363		1,619	2,187
<u>Coke</u>										
	Port Kembla, Australia		643	661	620	626	643		2,550	2,436
<u>Iron</u>										
	Port Kembla, Australia		1,269	1,262	1,191	1,144	1,263		4,860	4,975
<u>Raw Steel</u>										
	Port Kembla, Australia		1,176	1,238	1,109	1,126	1,281		4,754	4,830
	NZS, New Zealand		152	144	153	125	130		552	602
	Total		1,328	1,382	1,262	1,251	1,411		5,306	5,432
	Delta, Ohio (a)		197	196	196	202	206		800	766
<u>Marketable Steel Products</u>										
	Flat Products									
	Flat and Tinplate products		1,183	1,183	1,054	1,103	1,184		4,524	4,671
	Coated Products									
	Rolled and coated products		474	533	400	489	451		1,873	1,931
	Flat and coated products (NZS)		135	137	117	128	135		517	536
			89	69	70	70	90		299	338

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	Rolled and coated products (offshore)								
	Building products (includes offshore)	42	40	36	32	39		147	158
	Total (b)	1,469	1,377	1,169	1,396	1,439		5,381	5,507
	Delta, Ohio (a)	193	192	192	198	202		784	750
	DESPATCHES (c)								
	<u>Business unit despatches</u>								
	Flat Products	1,294	1,128	996	1,164	1,134		4,422	4,704
	Coated Products	813	746	657	648	695		2,746	2,902
	Total (d)	1,587	1,296	1,153	1,386	1,397		5,232	5,342
	<u>External despatches</u>								
	Australia	Domestic (e)	585	691	569	545	619	2,424	2,088
		Export	757	387	391	653	551	1,982	2,359
	New Zealand	Domestic (e)	55	61	56	60	61	238	240
		Export	97	83	67	58	76	284	297
	Other offshore		93	74	70	70	90	304	358
	Total		1,587	1,296	1,153	1,386	1,397	5,232	5,342
	Delta, Ohio (a)		191	191	189	208	208	796	748
	(a) Production and despatches reported is that proportion determined by BHP Steel's equity interest in North Star BHP LLC (50%).								
	(b) Total excludes production for intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.								
	(c) Steel products only. Excludes pig iron and by-products.								
	(d) Total excludes intra-business sales. Therefore, the total figure is less than the sum of the individual businesses.								
	(e) Includes despatches to OneSteel Limited from 1 November 2000.								
	PRODUCTION AND SHIPMENT REPORT								
			QUARTER ENDED					YEAR ENDED	
			JUNE	SEPT	DEC	MARCH	JUNE	JUNE	JUNE
			2001	2001	2001	2002	2002	2002	2001
	EXPLORATION, TECHNOLOGY & NEW BUSINESS								

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BHP Billiton attributable production and sales unless otherwise stated.										
DIAMONDS										
Ekati™, Canada										
	Production (a)	('000 carats)	427	767	928	932	1,023		3,650	1,429
	(a) Interest in Ekati™ increased from 51% to 80% effective July 2001.									

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The BHP Billiton Group is headquartered in Australia