WILLIAMS SONOMA INC Form 8-K November 17, 2016

UNITED STATES

SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 8-K

CURRENT REPORT

Pursuant to Section 13 or 15(d) of the

Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): November 17, 2016

Williams-Sonoma, Inc.

(Exact name of registrant as specified in its charter)

Delaware (State or other jurisdiction

001-14077 (Commission

94-2203880 (IRS Employer

of incorporation)

File Number) 3250 Van Ness Avenue, San Francisco, California 94109 **Identification No.)**

(Address of principal executive offices)

Registrant s telephone number, including area code (415) 421-7900

N/A

 $(Former\ name\ or\ former\ address,\ if\ changed\ since\ last\ report)$

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:	
[]	Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
[]	Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
[]	Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
[]	Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Item 2.02. Results of Operations and Financial Condition

On November 17, 2016, Williams-Sonoma, Inc. (the Company) issued a press release announcing the Companys financial results for its third fiscal quarter ended October 30, 2016. A copy of the Companys press release is attached as Exhibit 99.1. The attached exhibit is provided under Item 2.02 of Form 8-K and is furnished to, but not filed with, the Securities and Exchange Commission.

Item 9.01. Financial Statements and Exhibits

- (d) List of Exhibits:
- 99.1 Press Release dated November 17, 2016 titled Williams-Sonoma, Inc. announces third quarter 2016 results; Net revenues grow 1.1% with GAAP EPS of \$0.78 and non-GAAP EPS of \$0.79; Gross margin improves to 36.8% and merchandise inventories decrease 3.5%

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

WILLIAMS-SONOMA, INC.

By: /s/ Julie P. Whalen

Date: November 17, 2016

Julie P. Whalen

Chief Financial Officer

INDEX TO EXHIBITS

Exhibit Number

Description

99.1

Press Release dated November 17, 2016 titled Williams-Sonoma, Inc. announces third quarter 2016 results; Net revenues grow 1.1% with GAAP EPS of \$0.78 and non-GAAP EPS of \$0.79; Gross margin improves to 36.8% and merchandise inventories decrease 3.5%

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