SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

FORM 6-K REPORT OF FOREIGN ISSUER PURSUANT TO RULE 13a-16 OR 15d-16 OF THE **SECURITIES EXCHANGE ACT OF 1934** For the month of September, 2012 (Commission File No. 001-33356), Gafisa S.A. (Translation of Registrant's name into English) Av. Nações Unidas No. 8501, 19th floor São Paulo, SP, 05425-070 **Federative Republic of Brazil** (Address of principal executive office) Indicate by check mark whether the registrant files or will file annual reports under cover Form 20-F or Form 40-F. Form 20-F ___X__ Form 40-F ____ Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(1) Yes _____ No ___X___

Indicate by check mark whether by furnishing the information contained in this Form, the Registrant is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934:

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(7):

Yes _____ No ___X___

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Yes _____ No ___X___

If "Yes" is marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b): N/A

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GAFISA S.A.

CNPJ/MF n° 01.545.826/0001-07

NIRE 35.300.147.952

Publicly-Held Company

Minutes of the Board of Officers' Meeting held on September 4, 2012

- **1. Date, Time and Place**: On September 4, 2012, at 11 a.m., by conference call, at the headquarters of Gafisa S.A. ("Company"), located in the city of São Paulo, State of São Paulo, at Av. das Nações Unidas, 8,501, [‡]9floor.
- **2.** Call Notice and Attendance: Call notice dismissed due to the presence of all Executive Officers, instatement and approval quora having been verified.
- 3. Presiding Board: Chairman: Alceu Duilio Calciolari. Secretary: Renata de Carvalho Fidale.
- **4. Resolutions**: The Executive Officers attending the meeting unanimously and with no restrictions decided to authorize the transference of the branch enrolled with CNPJ/MF under No. 01.545.826/0010-90, located at Rua Rio Verde S/N Quadra 36 A Lote 30, Guanabara, ZIP CODE 74674-700, in the City of Goiânia, State of Goiás, to the new address located at Rua 7, Quadra 06, Lote 29, parte, Centro, ZIP CODE 74023-020, in the City of Goiânia, State of Goiás.

CLOSING: With no further matters to be discussed, these minutes were prepared, approved and signed by all the Executive Officers. **Signatures**: Alceu Duilio Calciolari (Chairman), Renata de Carvalho Fidale (Secretary); **Executive Officers**: Alceu Duilio Calciolari, André Bergstein, Sandro Rogério da Silva Gamba, Luiz Carlos Siciliano, Fernando Cesar Calamita and Rodrigo Ferreira Coimbra Pádua.

I hereby certify that this is a true copy of the minutes drawn on the respective corporate book.

Renata de Carvalho Fidale Secretary

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

Date: September 4, 2012

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By:

Name: Alceu Duílio Calciolari

Title: Chief Executive Officer and Investor Relations Officer