

BHP BILLITON LTD  
Form 6-K  
June 24, 2011

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# SECURITIES AND EXCHANGE COMMISSION

Washington, DC 20549

## FORM 6-K

### REPORT OF FOREIGN PRIVATE ISSUER

Pursuant to Rule 13a-16 or 15d-16 of

the Securities Exchange Act of 1934

June 23, 2011

<b>Commission File Number</b>	<b>Translation of registrant's name into English; Address of principal executive offices</b>
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	BHP Billiton Limited (ABN 49 004 028 077) 180 LONSDALE STREET, MELBOURNE, VICTORIA 3000 AUSTRALIA
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-	BHP Billiton Plc (REG. NO. 3196209) NEATHOUSE PLACE, VICTORIA, LONDON, UNITED KINGDOM
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Indicate by check mark whether the registrant files or will

file annual reports under cover of Form 20-F or Form 40-F.

Form 20-F  Form 40-F

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(1):

Indicate by check mark if the registrant is submitting the Form 6-K in paper as permitted by Regulation S-T Rule 101(b)(7):

Indicate by check mark whether the registrant by furnishing the

information contained in this form is also thereby furnishing the

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information to the Commission pursuant to Rule 12g3-2(b) under the

Securities Exchange Act of 1934.

Yes  No

If "Yes" is marked, indicate below the file number assigned to the

registrant in connection with Rule 12g3-2(b): 82-

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NEWS RELEASE

Release Time  
IMMEDIATE

Date  
23 June 2011

Number  
17/11

WORSLEY EFFICIENCY AND GROWTH PROJECT

BHP Billiton announced today the completion of the budget and schedule review for the Worsley Efficiency and Growth (E&G) project. The capital cost estimate for the project, encompassing the development of the Marradong mine, refinery expansion and connection to a multi-fuel cogeneration unit, has increased to US\$2,995 million (BHP Billiton share(1)). First production is now scheduled for the first quarter of calendar year 2012.

BHP Billiton Chief Executive Non-Ferrous, Andrew Mackenzie, said "The US\$2,860 million (100% basis), 1.1 million tonne per annum (mtpa) refinery expansion is being executed within the existing footprint of the facility, making it one of the most complex brownfield projects undertaken. Such complexity has resulted in significantly lower levels of construction progress than previously anticipated, while broader inflationary pressures and the strengthening of the Australian dollar have also contributed to the cost increase.

"Upon completion of the Worsley E&G project, the refinery will have the capacity to produce 4.6 mtpa of smelter grade alumina, confirming Worsley as one of the world's leading alumina refineries. We remain confident that the project will add value to the business over the medium to long term as it delivers low cost production into a fundamentally strong market."

Further information on BHP Billiton can be found on our Internet site: [www.bhpbilliton.com](http://www.bhpbilliton.com)

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Members of the BHP Billiton Group which is headquartered in Australia

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(1) Worsley Alumina is a joint venture between BHP Billiton (86 per cent), Japan Alumina Associates (Australia) Pty Ltd (10 per cent) and Sojitz Alumina Pty Ltd (four per cent).

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SIGNATURES

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Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

Date : June 23, 2011

BHP Billiton Limited (ABN 49 004 028 077) BHP Billiton  
Plc (REG. NO. 3196209)

By: /s/ Jane McAloon  
Name: Jane McAloon  
Title: Group Company Secretary